

Date: Monday, 5/14/2007 7:15:02 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : HARNESS ASSEMBLY

Job Number : 32337

Estimate Number : 12859

P.O. Number : N/A

This Issue : 5/14/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Type : SMALL /MED FAB

Previous Run : N/A

Part Number : D412702111B

Drawing Number : ICA D412-702 P.79

Project Number : N/A

Drawing Revision : D

Material : N/A

Due Date : 5/15/2007

Qty: 10 Um: Each

Written By :

Checked & Approved By :

Comment : est rev A 07.05.11 new issue EC

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

type labels per PPP D412-702-111B CHG001

2.0

D35701

BRACKET

Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

BRACKET

batch: B31866

3.0

D3579047

SHOULDER HARNESS LH

Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

SHOULDER HARNESS RH

batch: B32116

4.0

MS24694S50

Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Screw

batch: M14206

5.0

AN960JD10L

Washer

Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

batch: M101291-

m107/05/17

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Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Nut

batch: M103641 - (20)

M 103641 (20)

✓

7.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

DECAL

batch: 32086

ml07/05/17

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

SB 07/05/16
ml07/05/17 (2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/05/17 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-111B CHG001

Location: _____

PPP Rev: _____

07/05/17 (2)

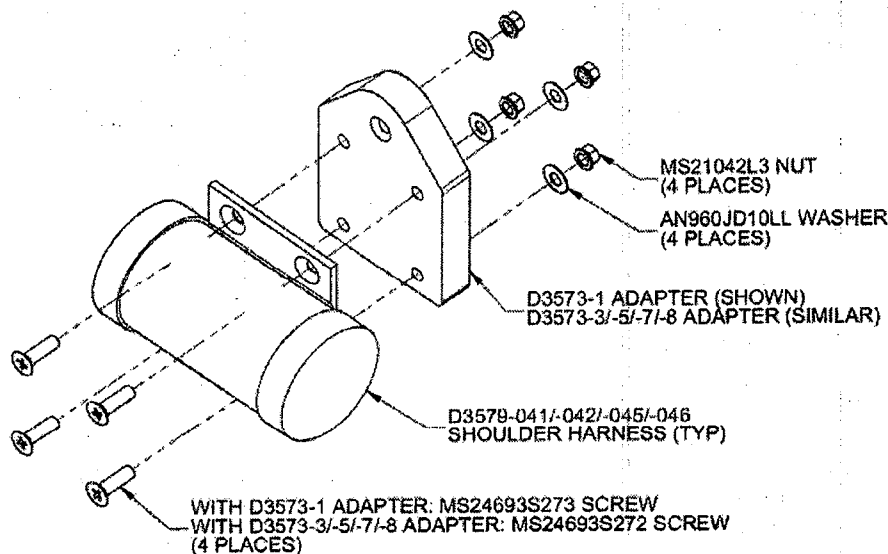
(2)

Job Completion

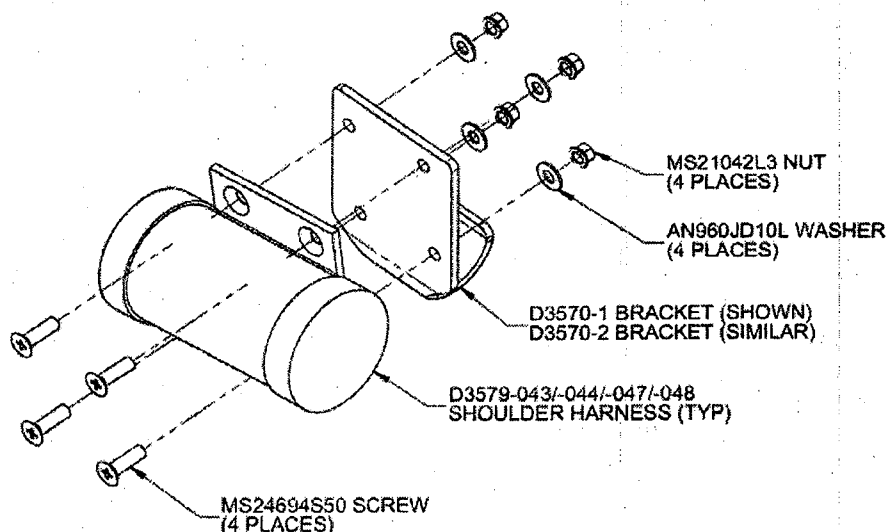


Inspection level 21

07/05/17
h 07/05/17



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32337

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
ml 07/05/17	1	w/o split again	ml 07/05/17		2	2E 07.05.17	2E 07.05.17	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/17

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
ml 07/05/17	8	label D3569-3 do not stick	1E 07.05.17	Use contact Cement M102565 SEE W/O 32332 FOR EMAIL FROM SCHROTH	ml 07/05/17	2E 07.05.17	2E 07.05.17	2E 07.05.17

NOTE: Date & initial all entries